

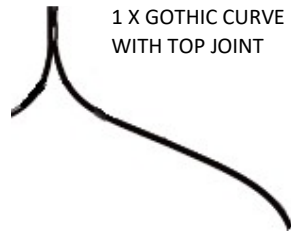
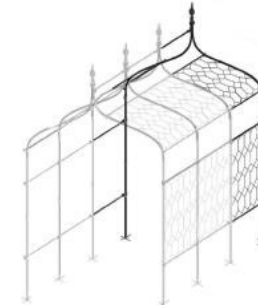
## PARTS LIST

In the unlikely event you are missing any components please call 0117 934 1790 and state the name of the product, size and description of the item. i.e. Classic Monet Pergola Extension Matt Black 1.5m, End Plug.

# Agriframes™

## Assembly Instructions for Classic Extra Gothic Pergola Extension - Matt Black

Product Code: 40421-TBK, 40422-TBK, 40423-TBK, 40424-TBK, & 40425-TBK



1 X GOTHIC CURVE  
WITH TOP JOINT



1 X GOTHIC CURVE



1 X GOTHIC FINIAL  
(Metal)



MOISTURE  
SEALS  
8 X SMALL  
3 X LARGE



END PLUGS  
2 X LARGE  
8 X SMALL



8 x GRUB SCREWS (IN THE  
RING CLAMP) & SPARES IN A  
BAG



1 X ALLEN KEY



1 X 3 WAY  
CONNECTOR

2 X UPRIGHTS  
WITH ONE  
REDUCED END



1 X RATTLE RING

1 X TOP  
SPACER BARS



1 X HOLE  
MAKER

8 X PERGOLA EXTENSION CROSS POLES  
WITH ONE REDUCED END

### \* Optional Lattice &

Ties		
Arch	Cells	Quantity
1.8M	4 x 5	2
	5 x 5	2
2.1m	5 x 5	4
2.4m	5 x 5	4
2.7m	5 x 5	4
3.0m	5 x 5	4

Please read the assembly instructions carefully prior to construction.

### Tips:

#### **Positioning of the horizontal bar**

In many cases the position of the Cross Poles is down to personal preference. However, if you have the lattice option you will need to leave the correct distance between bars.

On the bottom section the Cross Poles need to be at least 3 inches above the base of the tube.

### Tips:

#### **Cross Poles**

Before positioning the Cross Poles on the uprights, half screw in the grub screws to the ring clamps on the spacer bars, to reduce the risk of losing the screws. Once correctly positioned tighten the grub screw to secure the spacer bar to the uprights.

#### **Lattice Panel Option**

For illustrative purposes we have only shown one side fixed with the lattice panels. Attach panels to both sides and proceed.

### Issues:

If you are experiencing any issues with your Agriframes product please contact our customer services team on 0117 934 1790 and quote your order reference.

**WARNING:** Contains small parts, tools and plastic bags. Keep children away until the unit is assembled and everything is cleared away.

**NOTE:** the card, paper sack, and polythene bags are recyclable - please dispose of carefully.

**MISSING PARTS PROCEDURE:** please call our customer service team on 0117 934 1790 and quote your order reference and quote the missing part. *E.g. ASO-----, 2 uprights missing.*

**AGRIFRAMES**, Journal House, Hartcliffe Way, Bristol, BS3 5RJ

**ORDERS** (0)117 934 1790 **FAX** (0)117 934 1791 **ORDER ONLINE** [www.agriframes.co.uk](http://www.agriframes.co.uk)

## Assembly Instructions for Classic Gothic Pergola Extension - Matt Black

Please read these instructions carefully.

**Assembly requires:** a Rubber Mallet, an Allen Key (provided), a ladder, spirit level and a tape measure.

### Step 1:

- Before assembly check the connectors and Pergola Cross Poles to ensure the grub screws are inserted into the holes on the ring clamps.
- Loosen these grub screws ½ way out of the hole, to ensure when the ring clamps are moved into position the grub screw does not scratch the outer coating of the metal.
- Slide a moisture seal over the shorter reduced ends of the Gothic Curves with top joint, connect the Gothic Curves into the top joints then cover the joint with the moisture seal.
- Change the 2 Way connector on the end of the base structure and replace it with the 3 Way connector for this you may need to remove the top assembly of the base, ensure that the 2 Way connector is on the end of the structure. Slide the top spacer bar onto 2 way and 3 way connectors. The Top Spacer Bar should be approximately 3 inches from the top of the curve. Once in place tighten the grub screws.
  - Slide a long Pergola Cross poles onto the Gothic Curves, ensure that the cross poles are on the outside of the pergola, these poles should be positioned towards the join of the curves. Once you are satisfied with the Cross Poles position tighten the grub screw.
  - The second Pergola Cross Pole needs to be placed 50" below the top Cross Pole, to allow for the lattice infill as illustrated in Figure 1. This may require the second cross pole to be positioned on the join between the curve and the upright. Please note that this will change to 40" for the 1.8m width (40420-TBK).
- Insert the Finials into the Top of the Gothic Curve.
- **Attach the lattice using the cable ties, once the ties are secured trim the excess.**

### Step 2:

- Remove the End Caps from the Pergola Base Cross Poles, on the side you intend to attach this extension to. Insert the reduced end of the Pergola Extension Cross Pole into the Pergola Cross Pole on the Pergola Base\*.
- Then attach the end caps to the ends of the Pergola Extension Cross poles, which are attached to the Gothic Curves.
- Once the top of the Pergola has been completed move the structure to where it is to be installed and, firmly push the structure into the ground to make an impression, indentation or mark to indicate where the uprights should be placed. Then remove the top structure and check that the marks can clearly be seen.

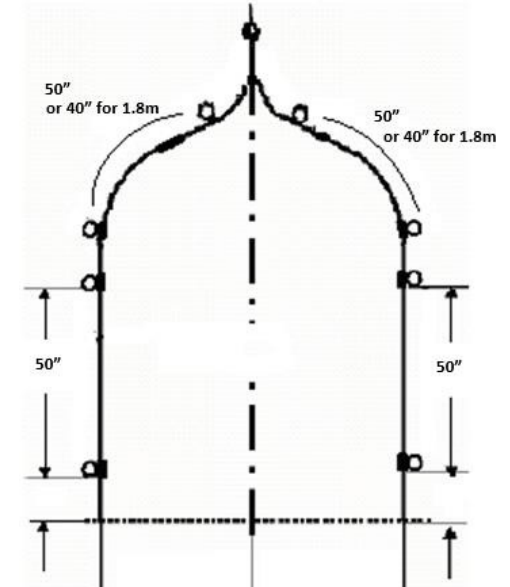


Figure 1: Positioning of the Pergola Cross Poles

**\* If you have more than one extension repeat these steps for all of your Pergola Extensions**

**Step 3:**

- Using the hole-maker make holes 15" into the ground, where you have marked or indented the ground in step 2, ensure that the holes are vertical to the ground and the same depth.
- Insert the end plugs into the non-reduced ends of the 2 uprights, then insert these uprights into holes in the ground, with the end plugs going into the holes.
- Slide a moisture seal over the reduced end of the uprights.

**Step 4:**

- Once the uprights have been inserted, slide on 2 sets of Pergola Extension Cross Poles to each set of uprights and insert the reduced end of the Pergola Extension Cross Pole into the Pergola Base Cross Poles.
- Once you are satisfied with the Cross Poles Position tighten the grub screws. Repeat this action with the remaining 2 Cross Poles on the remaining uprights.
  - If you are have chosen the lattice option you will need to position the Cross Poles, on the uprights, approximately 50" away from one another, as illustrated in Figure 1, to accommodate the lattice infill.
  - If you are not using lattice the positioning of the Pergola Cross Poles can be adjusted to suit, however there needs to be two Cross Poles on each set of uprights and two Cross Poles on the curve to ensure that the structure is stable.
  - The positioning of the Cross Poles described above is the best arrangement in our opinion, but it can be adjusted to best suit your requirements.
- **Attach the lattice using the cable ties, once the ties are secured trim the excess.**

**Step 5:**

- Lift the constructed Pergola top onto the uprights, cover the joins with moisture seals.
  - You will need at least 2 people for this step due to the weight of the Pergola top.

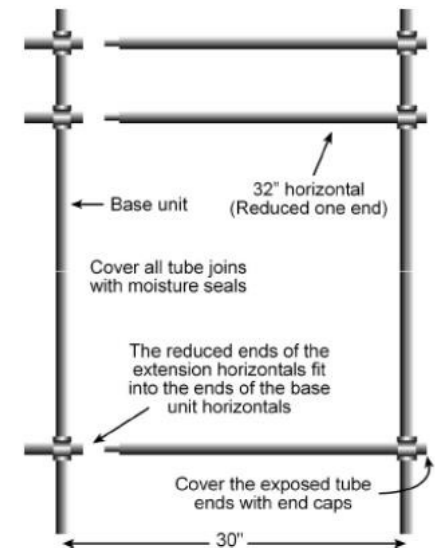


Figure 2: Adding the Cross Pole Extensions

**If you have any questions regarding assembly please call our customer service team on 0117 934 1790**